

**TECHNICAL DATA SHEET FOR
SUMOLAC UNDERCOAT**

DESCRIPTION	:	SUMOLAC Undercoat is a high opacity and high solid undercoat that will effectively hide the substrate and impart a good film build to the overall coating system. Widely used as an undercoat over timber.
TYPE	:	Oil-modified Alkyd
COLOUR	:	White
FINISH	:	Matt
USES	:	Specially designed undercoat for appropriately primed wood surfaces such as door, railing, frames, furniture, boxes, panels and etc.
FEATURES	:	<ul style="list-style-type: none">• Quick-dry• High opacity for easy coverage• Promote good intercoat adhesion• Economical & easy to use
APPLICATION DATA		
METHOD	:	Roller, brush & air spray
THEORETICAL COVERAGE	:	50-55m ² /Gallon (based on 30microns DFT per coat)
DILUTION	:	Use White Spirit Brush - 5 ~ 10% Roller - 5 ~ 10% Air Spray - 10 ~ 20% or 15 ~ 25 sec NK-2 Cup
SURFACE PREPARATION	:	Wood surfaces must be prepared by: <ul style="list-style-type: none">• Removing unstable matter• Removing dust, dirt and other foreign matter• Sanding to a smooth clean surface• Allowing ample time for wood to dry
RECOMMENDED PAINTING SYSTEM	:	Wood 1 coat of SUMOLAC Undercoat 2 coats of SUMOLAC Gloss Enamel

SUMOLAC UNDERCOAT

- SPRAY APPLICATION** : Air
 Delivery Pressure (kg/cm²) 3 – 4
 Tip Size 60° angle 1 - 3 mm
 Dilution 10 ~ 20%
- DRYING TIME** : Touch Dry – 40 minutes at 30°C
- OVERCOATING TIME** : 18 hours minimum based on normal conditions
- CLEANING** : All equipment should be cleaned with white spirit immediately after use
- GENERAL INFORMATION**
- SOLID CONTENT** : 79.0 ± 2% by weight
- SPECIFIC GRAVITY** : 1.41 – 1.47
- FLASHPOINT** : 30 °C
- PACKING** : ¼ Gallon, 1 Gallon and 5 Gallons
- STORAGE** : Store in a tightly sealed container in a cool dry place
- SHELF LIFE** : Up to 12 months in a tightly sealed container
- PRECAUTION** : Ensure good ventilation during application and drying of paint. Avoid direct contact with sensitive skin. Use appropriate personal protective equipment.

Refer to the product Safety Data Sheet for more information

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice.

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